

# PUBLIC AUCTION

## MACHINE & FABRICATION TOOLS



MORI SEIKI SH-630 HMC



MAZAK NEW TURBO X48 CHAMPION LASER

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13475 Lakefront Drive  
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**CNC &  
CONVENTIONAL  
MACHINES**

**Thursday  
December 4  
at 10:30 A.M. CST**

Inspection:  
Wednesday, December 3  
9:00 A.M. – 4:00 P.M.



ADIRA 35-TON  
PRESS BRAKE

In Association With

  
Zimmerman  
McDonald Machinery, Inc.



## CNC MACHINES

**HORIZONTAL**



1,209 HOURS

**MORI SEIKI Horizontal Machining Center**, Mdl. SH-630, X=33.1", Y=2", Z=33.1", 24.8" x 24.8" table, Cat 50 tooling, 60 ATC, 40 HP, 10,000 RPM, 2,640-lb. pallet load cap., w/MSC-516 control, SN 195, 1997, run time 1,209 hours.



1,470 HOURS

**MAZAK CNC Vertical Machining Center**, Mdl. VTC-16B, X=44", Y=16", Z=20", 16" x 57.48" table, Cat 40 tooling, 24 ATC, 15 HP, 8,000 RPM, 2,000-lb. max. table load, w/Mazatrol M32B control, SN 114975, 1995, 1,470 run time hrs.



109 HOURS

**FADAL VMC15 CNC Vertical Machining Center**, Mdl. 914/15 RT, X=20", Y=16", Z=20", 16" x 29.5" table, Cat 40 tooling, 21 ATC, 15 HP, 7,500 RPM, 2,000-lb. max. table load, w/CNC 88HS control, SN 9511218, 1996, 109 run time hrs.



LOW HOURS

**SUPERMAX CNC Mill**, Mdl. YCM-16VS, 9" x 48" table, 3-axis, w/Axiom Crusader II CNC control, SN 86-09920.



1,076 HOURS

**FADAL VMC15 CNC Vertical Machining Center**, Mdl. 914/15, X=20", Y=16", Z=20", 16" x 29.5" table, Cat 40 tooling, 21 ATC, 15 HP, 7,500 RPM, 2,000-lb. max. table load, w/CNC 88HS control, SN 9410245, 1994, 1,076 run time hrs.



**FADAL 4th-Axis Rotary Table.**



2,175 HOURS

**MAZAK Quick Turn 20 CNC Turning Center**, Mdl. QT-N-20-UNI, X=7.125", Z=20.125", A2-8 nose spindle, 40-4,000 RPM, 20 HP, 8-station turret, 3.15" spindle core, 17.5" max. swing, 11.81" max. turn, TS, pick-off, w/Mazatrol T-Plus control, SN 116472, 1995, 2,175 run time hrs.



19,874 HOURS

**MAZAK New Turbo x 48 Champion Laser**, 48" x 104" table, X=103.5", Y=50", Z=3.9", w/Mazatrol L32B control, 1,000W, SN 113337, 1994, 19,874 hrs.



**SMW Basic Bar Feed**, Mdl. 352, 10'.



632 HOURS

**MAZAK Quick Turn 8N CNC Turning Center**, Mdl. QT-89, X=4.33", Z=11.22", A2-5 nose spindle, 60-6,000 RPM, 10 HP, 8-station turret, 1.96" spindle bore, 11.81" max. swing, 11.91" max. turn, pick-off, w/Mazatrol T-Plus control, SN 114740, 1995, 632 run time hrs.

Inspection: Wednesday, December 3, 9:00 A.M. – 4:00 P.M.





(2) **BRIDGEPORT Mills**, 9" x 48" table, VS, PF@X, w/Sony 2-axis DRO, SN BR275341, SN BR266815.



**BRIDGEPORT Mill**, 9" x 42" table, VS, PF@X, w/Sony 2-axis DRO, SN BR266283.

## CONVENTIONAL MACHINES



**TURRET AMERICA Variturn Lathe**, Mdl. 618 EM, collet closer, 1.25 HP, w/Newell 2-axis digital control, SN 8118204.

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December 4  
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< **CINCINNATI Lathe**, 15" x 54", 15" swing, 54" DBC, 5 HP, 37-1,470 RPM, 8" 3-jaw chuck, SN TINTH50-235, HT6898.



> **CADILLAC Lathe**, 14" x 40", 14", 39.5" DBC, 14" swing, 39.5" DBC, 3 HP, 83-1,800 RPM, SR, TS, 8" 3-jaw chuck.



**SUPERTEC Cylinder Grinder**, Mdl. STC-450ADC, digital control, SN C24649, 1996.



< **ACER Surface Grinder**, Mdl. AGS-1632AHD, 16" x 32" cap., SN 97010067, 1997.



> **AMW Surface Grinder**, Mdl. GS-1020BH, 10" x 20" cap., SN 909236-2.



**ADIRA Press Brake**, Mdl. QHA-03215, 35-ton x 5' cap., 43" DBH, 4" stroke, 9.85" throat, SN 420277913, 1996.



**DIACRO Press Brake**, Mdl. 16-72, 25-ton x 6', 5'2" DBH, 2" stroke, 9" throat, SN JE1035.

## METAL FABRICATION



**BANTAM Press Brake**, Mdl. B512, 12-ton x 5', 60.25" DBH, 1-7/8" stroke, 5.75" throat, SN A9130.



**DAITO Automatic Horizontal Band Saw**, Mdl. W250 B, 10" x 10" cut cap., power feed, hyd. hold down, 6' in-feed, SN 456U40585.



< **SCOTCHMAN Ironworker**, Mdl. 314, 35-ton cap., SN W6041.

> **DoALL Vertical Bandsaw**, Mdl. 1613-2, 16" x 13" cut cap., 24" x 24" table, w/blade welder, SN 150-62261.



**CONNECTICUT Box and Pan Brake**, Mdl. U416, 4'.



**Apron Brake**, 5'.



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AUCTIONEERS & APPRAISERS

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**Short Notice**

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## MACHINE & FABRICATION TOOLS



*Everything  
Must Be Sold!*

**Thursday, December 4  
at 10:30 A.M. CST**

St. Louis  
Missouri



**Many Items Not Pictured – See it all at: [www.stoneauctioneers.com](http://www.stoneauctioneers.com)**

### METAL FABRICATION, CONTINUED



**H&H Spot Welder**, 50 KVA, 24" arms, SN 4879.



**LINCOLN Squarewave 175 Tig Welder**, SN U1980502470.



**MILLERMATIC 90 Mig Welder**, SN KC294224.

### CNC CMM



**MITUTOYO CMM**, Mdl. BH706, 28" x 24" x 18" cap., w/Geo Pack 500 software, SN 0421510.

### SHOP SUPPORT



**INGERSOL RAND SSR-EP25SE Air Compressor**, 25 HP, 95 CFM, 125 PSIG, SN KE4096U97023.

**ZEKS Dryer**, Mdl. 100HSBA100, SN 89658-3.



**WILTON VSG Drill Press**, Mdl. 2025, 20", 21" x 15" table, VS, 1.5 HP, 8-1,200 RPM, SN 153845.

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### MISCELLANEOUS

**Jet H/V Bandsaw**, Mdl HVBS-7MW, 10" x 7" Cut Cap., ¾ HP, SN 5102807

**EXELSIOR Shear**, 4'.

**PECK STOW & WILCOX Bar Folder**, Mdl. 655D, 3' x 20 ga., SN 51.

**6' x 4' Granite Surface Plate**, w/stand.

**H-Frame Press**, 40-ton cap.

**H-Frame Press**, 60-ton cap.

**AUTOMARK Hydraulic Roll Marker**, Mdl. Herna, SN 3208-12.

**DAREX SP2500 Ultra Precision Drill Sharpener**.

**SAKAZAKI SG-6 Drill Sharpener**.

**WALKER TURNER Radial Drill**.

**Hardness Tester**.

**(2) DoALL Tap Zappers**, 20 amp.

**INSTA-PAK 2-part Foam Packing System**.

**AVEY Drill Press**, style MA6, #2, SN MA4LL2.

**(2) CRYSTAL CLEAN Parts Washers**.

**KURT 6" Machine Vises**.

**Machine Tooling.**

**Shop Tables and Cabinets.**

**Dumpable Bins.**

**Modular Office.**

**Pallet Racking and Shelves.**

**Metals and Metal Racks.**

**QC Equipment.**

**Hardware Inventory.**



**BIG A\*\* Fan**, 24' span.

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