

PUBLIC AUCTION

Large Capacity Machine & Fabrication Shop

JWF Industries

4815 Commerce Drive
Trussville, Alabama 35173



2012 SAMSUNG SL 45/3000 BB CNC LATHE



GIDDINGS & LEWIS 7" HBMs

Thursday, December 11 at 10:30 AM CST

Inspection: Wednesday, December 10, 9:00 A.M. – 4:00 P.M.

For Sale or Lease



54,000± Sq. Ft. Shop & Office on 4± Acres
Henry Seibels 205 930 1782/hseibels@redrockrg.com



196.85" SWING

A 12% Buyer's Premium Applies

See it at: www.stoneauctioneers.com

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STONE

AUCTIONEERS & APPRAISERS

(2) 40-Ton Bridge Cranes
20 Welders and Plasma
1,200-Ton Cap. Wheel Press

61 Lakeview Lane, Carrollton, AL 35447 / Ph: 205 373 1130 / Mike Stone, CAI, AARE, GPPA, Broker/Auctioneer / Buyers Premium Applies
Licenced in AL 1446, GA 002910, TN 5856-Frm 4960, KY 2714, MO 50, FL 050568488, IL 1274, TX 13964, MS 750-Frm 1070F, NC 8694

“Rock Solid Accelerated Marketing Strategies”

MACHINING & TURNING

2012

30.5" X 120.3"

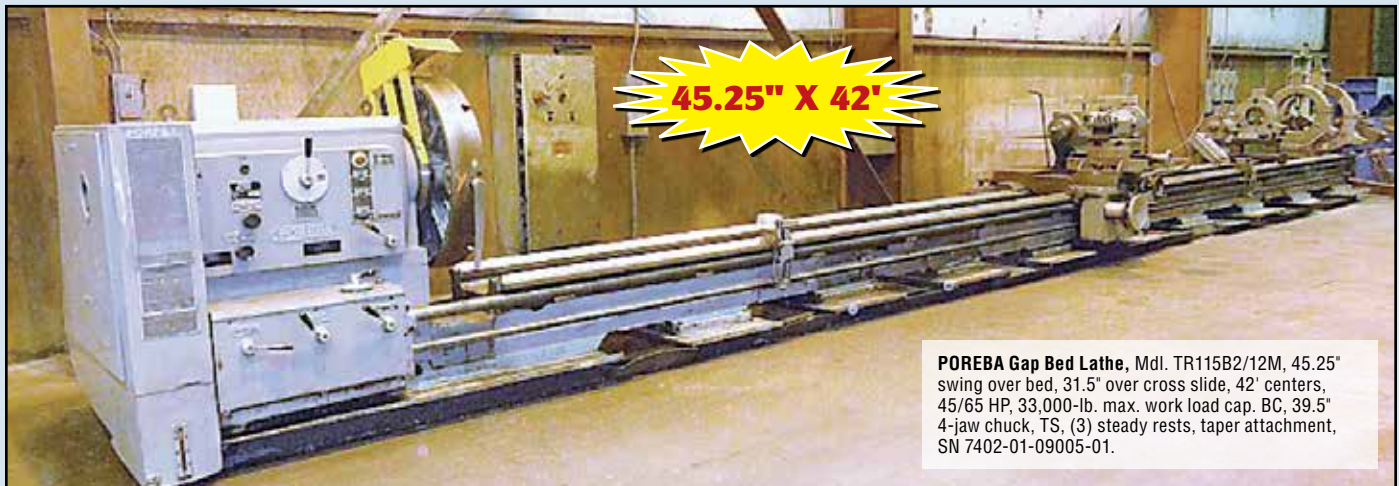


1,076 RUN TIME HOURS

2012 SAMSUNG SL45/3000BB,
 30.5" over bed, 27.2" max. turn dia.,
 120.3" max. turn length, 24" chuck,
 12-station turret, A2-15 spindle nose,
 50 HP, 1,200 RPM, 6.5" bar cap.,
 programmable tailstock, w/Fanuc OiTD
 control, w/chip conveyor, SN 12A470017,
 w/Schmidt Rest-in-Peace (RIP)
 steady rest.



45.25" X 42"



POREBA Gap Bed Lathe, Mdl. TR115B2/12M, 45.25"
 swing over bed, 31.5" over cross slide, 42" centers,
 45/65 HP, 33,000-lb. max. work load cap. BC, 39.5"
 4-jaw chuck, TS, (3) steady rests, taper attachment,
 SN 7402-01-09005-01.





BERTHIEZ Vertical Boring Lathe, Mdl. 9135, 130" face plate, 196.85" swing, work height U/R 135", w/side head and RAM, boring mill jaws, pendant control and sliding table, SN 09030.



GIDDINGS & LEWIS 570 F Horizontal Boring Mill, 7" spindle, #7 Morse taper, X=288", Y=192", Z=144" vertical, 31' runway, w/Trak i02 2-axis DRO, SN 8658.

Precision Floor Plates, 16' x 28' (4 sections). (Offered Separately).



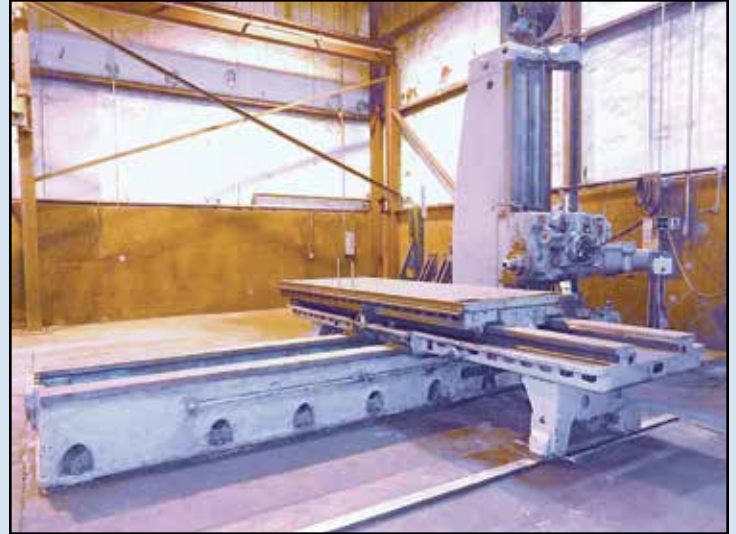
GIDDINGS & LEWIS 570 Four Horizontal Boring Mill, 7" spindle, #7 Morse taper, X=432", Y=192", Z=156" vertical, 44' runway, w/Trak i02 2-axis DRO, SN 280-1455.

Precision Floor Plates, 16' x 35' (5 sections). (Offered Separately).

GIDDINGS & LEWIS Precision T-Slot Tables and Angle Plates (partial view)



WOTAN Horizontal Boring Mill, Mdl. B110, X=62", Y=62", Z=84", 49" x 55" rotary table, #6 Morse taper, 4-1/4" spindle, Trak i03 3-axis DRO, SN 54253 w/tail stock.



GIDDINGS & LEWIS 350-T Horizontal Boring Mill, X=144", Y=72", Z=60", 60" x 96" table, #6 Morse taper, 5" spindle, 36" spindle travel, 15 HP, w/Trak i03 3-axis DRO, SN 5693.



BULLARD Cutmaster Vertical Turret Lathe, swivel turret head, side head, 54" chuck, 62" swing, 30 HP, work height U/R 70", 4.5-160 RPM, pendant control, SN 25848.



KING Vertical Turret Lathe, swivel turret head, side head, 42" face plate w/boring mill jaws, 58" swing, 25 HP, work height U/R 43", 3-98 RPM, SN N/A.



VIPER VMC, Mdl. 850-P, X=32", Y=20", Z=24.8", 32" x 18" table, Cat 40 tooling, 20-ATC, 10 HP, 8,000 RPM, w/Meldas M500 Series control, SN 912804-004, 1997.

MILLS & PLANER MILL



BRIDGEPORT Series I Mill, 9' x 48' table, VS, 2-axis DRO, PF@X, 2 HP, SN 231671.



(2) BIRMINGHAM Mills, Mdl. X6323A, 9' x 48' tables, 2-axis DRO, PF@X, VS, SN 054671, SN 054568, 2005.



SUPERMAX Vertical Mill, 9' x 43' table, SN 81-047140.

TOOL GRINDER



< Tool Grinder.

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< **ROCKFORD Planer Mill**, 32' x 90' table, (1) swivel head, 90' travel, 38.5' U/R, w/side head.

ENGINE LATHES



< **BIRMINGHAM Gap Bed Lathe**, Mdl. DL-18120, 18' max swing, 27.5' in gap, 120' DBC, 3-3/16' spindle bore, 16-1,600 RPM, 10 HP, taper attach., TS, SR, 12' 4-jaw chuck, SN F327.



HENDEY Lathe, Mdl. 2516x126, 25' swing, 120' DBC, 2' spindle bore, 13-1,500 RPM, 20 HP, TS, SR, 12' 3-jaw chuck, SN DHL20.



TOS Engine Lathe, Mdl. SUS63, 25' swing, 120' DBC, 3.25' spindle bore, 9-1120 RPM, 30 HP, taper attach., TS, 24' 4-jaw chuck, SN 0440534.

RADIAL DRILLS



< **AMERICAN Hole Wizard Radial Drill**, 17' column x 6' arm, 44' x 60' box table, 30' x 20' table, #5 Morse taper, 1,200 max. RPM.



> **NARDINI Radial Drill**, FRN 60, 14' column x 4' arm, 31.5' x 23.5' box table, #5 Morse taper, 1,450 max. RPM, SN FRN-60-36-023.

FABRICATION

CNC PLASMA SYSTEM



MG CNC "Apollo" Plasma System, 10' x 20' table, SN AP8x8PC/NC-96-3164, System 80 CNC controls, (1) oxy head, (1) plasma head, (1) tracing head w/Eash Powercut 1500 power source, 1-1/2".



W/4-WAY DIE

HTC Press Brake, 12' x 150-ton, 124" DBH, 2.5" RAM, 15 HP, SN N/A.



< **WHITNEY Flange Punch**, 90-ton.



> **WHITNEY Web Punch**, 100-ton.



MEDALIST PEERLESS Horizontal Saw, 1400 Series, 13.5" x 21" cap., SN 1400-139-81.



RANSOME Power Turning Rolls, 50-ton cap., SN 8678.



(3) SETS OF FIT-UP ROLLS TO BE SOLD

Fit-Up Rolls, 27" x 61" cap., 85.5" rolls, 13.5" roll dia., 1" construction.

AUTOMATIC FEED



HEM Automatic Horizontal Band Saw, Mdl. H90-A-B/F, 12" x 12" cap., SN 564997.



< **PIRANAHA Iron Worker**, 50-ton cap., SN P3-3512.

(20) WELDERS & PLASMA



(8) MILLER Dimension 652 Wire Welders.



(5) LINCOLN DC600 Wire Welders.



(2) MILLER CP302 Wire Welders.



HYPERTHERM Plasma Max. 100 Plasma Cutter.

(2) 40-TON BRIDGE CRANES



(2) 40-Ton BIRMINGHAM Bridge Cranes w/Pendant Control, double box girder, top running, approx. 44'5" span, fits 50' bldg. span, 40-ton over-hung hoist (w/5-ton auxiliary hoist-no cables).

Also Selling: (17) Jib Cranes, 1-2-ton cap.

HYDRAULIC PRESSES



HORIZONTAL Wheel Press, 1,200-ton cap., 10' dia. x 25' long.

1,200-TON CAP.



Bulldozer Press (BIG JIM press), 150-ton cap. (set up for tube bending).



(4) TO BE SOLD

DAKE Hydraulic Press, Mdl. 905075, 75-ton cap., SN 204394.

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FORKLIFTS



30,000-LB. CAPACITY

DIESEL

ALL TERRAIN TIRES

CLARK 30,000 lb. Fork Lift, dual pneumatic all terrain tires, 2-stage mast, 144" mast hgt., diesel, hydraulically adjustable forks, 9,976 hrs.



YALE 8,000 lb. Forklift, Mdl. GLP080LGNGBV088, LP gas, all terrain tires, SN B813DC2043T, 11,661 hrs.



CLARK 8,000 lb. Forklift, Mdl. GCX40, LP gas, hard tires, SN GX710U-0078-9308FB, hrs. unknown.

MISCELLANEOUS



SUNNEN Hone, Mdl. MBB-1650K/C, SN 53754.



(2) Paint Sprayer.



Granite Surface Plate, 5' x 10' x 8".



2 x 4 Debris Impact Testing Cannon, 150 mph.



< Stroke Sander.



> Large Cap. Mics.



HANCHETT Knife Grinder, Mdl. C-6952, 110" cap., SN 3152.

AIR COMPRESSORS/DRYER



50 HP

ROTARY

PALATEK Air Compressor, Mdl. 150GA, 150 HP, SN 96D036, 25,611 hrs.



50 HP

ROTARY

QUINCY Air Compressor, Mdl. QS1245, 50 HP, SN N/A.



ROTARY

150 HP

GARDNER DENVER Electra Saver II Air Compressor, 150 HP, SN S101829, 2001.

WELDER/GENERATOR



MILLER Big Blue Welder/Generator, Mdl. 903162, SN JK587488.

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Short Notice

Presorted
First Class Mail
U.S. Postage
PAID
Eugene, Oregon
Permit No. 17

Many Items Not Pictured – See it all at: www.stoneauctioneers.com

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Thursday, December 11 at 10:30 AM CST

NOT PICTURED

ESAB Powercut 1500.	GIDDINGS & LEWIS Precision T-Slot Table, 8' 20" x 12".
VICTOR Track Torches.	(2) SHOP MADE Precision Angle Plates, 21" x 10".
CONTINENTAL Air Compressor, 150 HP, SN 363.	100 MPH 2x4 Testing Cannon.
AERO Air Dryer, Mdl. 3520.	BORETECH Bore Welder.
GOULD & EBERHARDT Industrial/ Universal Shaper, 36".	Hydraulic Conduit Bender.
Tool Grinder, 10/80, M3.	Welding Positioner.
SUPERMAX Vertical Mill, Mdl. YC-1 1/2 VA, 9" x 42" table, 1.5 HP, SN 81-0471-40.	PortaPowers.
(11) Jib Cranes, 1/2-ton.	Mag Drills.
(5) Jib Cranes, 2-ton.	Hand Tools.
T-Slot Table, 5' x 6' x 2'.	Banding Machines.
LINCOLN DV400 Wire Welder.	Rod Dryer Boxes.
MILLER GoldStar 400 SS Wire Welder.	Welding Consumables.
RODGERS Hydraulic Press.	Hardware Inventory - Nuts, Bolts.
(2) GIDDINGS & LEWIS Precision Angle Blocks, 18" x 10".	Dumpable Bins.
(2) GIDDINGS & LEWIS Precision T-Slot Angle Plates, 72" x 84".	Machine Stands.
	Shop Fans.
	Metal Shop Tables.
	Metal Saw Horses.
	Metal Shelves.

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