

# PUBLIC AUCTION

## MACHINE & FABRICATION TOOLS



MORI SEIKI SH-630 HMC



MAZAK NEW TURBO X48 CHAMPION LASER

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13475 Lakefront Drive  
St. Louis, Missouri 63045

**CNC &  
CONVENTIONAL  
MACHINES**

**Thursday  
December 4  
at 10:30 A.M. CST**

Inspection:  
Wednesday, December 3  
9:00 A.M. – 4:00 P.M.



ADIRA 35-TON  
PRESS BRAKE

In Association With

**Zimmerman**  
McDonald Machinery, Inc.

## CNC MACHINES

**HORIZONTAL**



1,209 HOURS

<  
**MORI SEIKI Horizontal Machining Center**, Mdl. SH-630, X=33.1", Y=2", Z=33.1", 24.8" x 24.8" table, Cat 50 tooling, 60 ATC, 40 HP, 10,000 RPM, 2,640-lb. pallet load cap., w/MSC-516 control, SN 195, 1997, run time 1,209 hours.



1,470 HOURS

**MAZAK CNC Vertical Machining Center**, Mdl. VTC-16B, X=44", Y=16", Z=20", 16" x 57.48" table, Cat 40 tooling, 24 ATC, 15 HP, 8,000 RPM, 2,000-lb. max. table load, w/Mazatrol M32B control, SN 114975, 1995, 1,470 run time hrs.



109 HOURS

**FADAL VMC15 CNC Vertical Machining Center**, Mdl. 914/15 RT, X=20", Y=16", Z=20", 16" x 29.5" table, Cat 40 tooling, 21 ATC, 15 HP, 7,500 RPM, 2,000-lb. max. table load, w/CNC 88HS control, SN 9511218, 1996, 109 run time hrs.



LOW HOURS

**SUPERMAX CNC Mill**, Mdl. YCM-16VS, 9" x 48" table, 3-axis, w/Axiom Crusader II CNC control, SN 86-09920.



1,076 HOURS

**FADAL VMC15 CNC Vertical Machining Center**, Mdl. 914/15, X=20", Y=16", Z=20", 16" x 29.5" table, Cat 40 tooling, 21 ATC, 15 HP, 7,500 RPM, 2,000-lb. max. table load, w/CNC 88HS control, SN 9410245, 1994, 1,076 run time hrs.



**FADAL 4th-Axis Rotary Table.**



2,175 HOURS

<  
**MAZAK Quick Turn 20 CNC Turning Center**, Mdl. QT-N-20-UNI, X=7.125", Z=20.125", A2-8 nose spindle, 40-4,000 RPM, 20 HP, 8-station turret, 3.15" spindle core, 17.5" max. swing, 11.81" max. turn, TS, pick-off, w/Mazatrol T-Plus control, SN 116472, 1995, 2,175 run time hrs.



19,874 HOURS

**MAZAK New Turbo x 48 Champion Laser**, 48" x 104" table, X=103.5", Y=50", Z=3.9", w/Mazatrol L32B control, 1,000W, SN 113337, 1994, 19,874 hrs.



**SMW Basic Bar Feed**, Mdl. 352, 10'.



632 HOURS

**MAZAK Quick Turn 8N CNC Turning Center**, Mdl. QT-89, X=4.33", Z=11.22", A2-5 nose spindle, 60-6,000 RPM, 10 HP, 8-station turret, 1.96" spindle bore, 11.81" max. swing, 11.91" max. turn, pick-off, w/Mazatrol T-Plus control, SN 114740, 1995, 632 run time hrs.

Inspection: Wednesday, December 3, 9:00 A.M. – 4:00 P.M.



(2) **BRIDGEPORT Mills**, 9" x 48" table, VS, PF@X, w/Sony 2-axis DRO, SN BR275341, SN BR266815.



**BRIDGEPORT Mill**, 9" x 42" table, VS, PF@X, w/Sony 2-axis DRO, SN BR266283.

## CONVENTIONAL MACHINES



**TURRET AMERICA Variturn Lathe**, Mdl. 618 EM, collet closer, 1.25 HP, w/Newell 2-axis digital control, SN 8118204.

**Thursday  
December 4  
at 10:30 A.M. CST**

Live Onsite & Live Online  
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< **CINCINNATI Lathe**, 15" x 54", 15" swing, 54" DBC, 5 HP, 37-1,470 RPM, 8" 3-jaw chuck, SN TINTH50-235, HT6898.



> **CADILLAC Lathe**, 14" x 40", 14", 39.5" DBC, 14" swing, 39.5" DBC, 3 HP, 83-1,800 RPM, SR, TS, 8" 3-jaw chuck.



**SUPERTEC Cylinder Grinder**, Mdl. STC-450ADC, digital control, SN C24649, 1996.



< **ACER Surface Grinder**, Mdl. AGS-1632AHD, 16" x 32" cap., SN 97010067, 1997.



> **AMW Surface Grinder**, Mdl. GS-1020BH, 10" x 20" cap., SN 909236-2.



**ADIRA Press Brake**, Mdl. QHA-03215, 35-ton x 5' cap., 43" DBH, 4" stroke, 9.85" throat, SN 420277913, 1996.



**DIACRO Press Brake**, Mdl. 16-72, 25-ton x 6', 5'2" DBH, 2" stroke, 9" throat, SN JE1035.

## METAL FABRICATION



**BANTAM Press Brake**, Mdl. B512, 12-ton x 5', 60.25" DBH, 1-7/8" stroke, 5.75" throat, SN A9130.



**DAITO Automatic Horizontal Band Saw**, Mdl. W250 B, 10" x 10" cut cap., power feed, hyd. hold down, 6' in-feed, SN 456U40585.



< **SCOTCHMAN Ironworker**, Mdl. 314, 35-ton cap., SN W6041.

> **DoALL Vertical Bandsaw**, Mdl. 1613-2, 16" x 13" cut cap., 24" x 24" table, w/blade welder, SN 150-62261.



**CONNECTICUT Box and Pan Brake**, Mdl. U416, 4'.



**Apron Brake**, 5'.

# PUBLIC AUCTION

**Short Notice**

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## MACHINE & FABRICATION TOOLS

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**Thursday, December 4  
at 10:30 A.M. CST**

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**Many Items Not Pictured – See it all at: [www.stoneauctioneers.com](http://www.stoneauctioneers.com)**

### METAL FABRICATION, CONTINUED



H&H Spot Welder, 50 KVA,  
24" arms, SN 4879.



LINCOLN Squarewave  
175 Tig Welder,  
SN U1980502470.



MILLERMATIC 90  
Mig Welder,  
SN KC294224.

### CNC CMM



MITUTOYO CMM, Mdl. BH706,  
28" x 24" x 18" cap., w/Geo Pack  
500 software, SN 0421510.

### SHOP SUPPORT



INGERSOL RAND SSR-EP25SE  
Air Compressor, 25 HP, 95 CFM,  
125 PSIG, SN KE4096U97023.

ZEKS Dryer,  
Mdl. 100HSBA100,  
SN 89658-3.



WILTON VSG Drill Press,  
Mdl. 2025, 20", 21" x 15" table,  
VS, 1.5 HP, 8-1,200 RPM,  
SN 153845.

**See it at: [www.stoneauctioneers.com](http://www.stoneauctioneers.com)**

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### MISCELLANEOUS

Jet H/V Bandsaw, Mdl HVBS-7MW,  
10" x 7" Cut Cap., ¾ HP, SN 5102807

EXELSIOR Shear, 4'.

PECK STOW & WILCOX Bar Folder,  
Mdl. 655D, 3' x 20 ga., SN 51.

6' x 4' Granite Surface Plate,  
w/stand.

H-Frame Press, 40-ton cap.

H-Frame Press, 60-ton cap.

AUTOMARK Hydraulic Roll Marker,  
Mdl. Herna, SN 3208-12.

DAREX SP2500 Ultra Precision  
Drill Sharpener.

SAKAZAKI SG-6 Drill Sharpener.

WALKER TURNER Radial Drill.

Hardness Tester.

(2) DoALL Tap Zappers,  
20 amp.

INSTA-PAK 2-part Foam  
Packing System.

AVEY Drill Press, style  
MA6, #2, SN MA4LL2.

(2) CRYSTAL CLEAN  
Parts Washers.

KURT 6" Machine Vises.

Machine Tooling.

Shop Tables and Cabinets.

Dumpable Bins.

Modular Office.

Pallet Racking and Shelves.

Metals and Metal Racks.

QC Equipment.

Hardware Inventory.



BIG A\*\* Fan, 24' span.

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